



Corrugated Paper Board Production Line 5 Layer



Corrugated Cardboard Production Line is the professional equipment for producing corrugated cardboard. The 3ply, 5ply, 7ply and multi-function corrugated cardboard production line mainly consist of the following equipment: Mill Roll Stand, surface paper (core-paper) pre-heater, single facer, Conveying Bridge, Glue Application Machine, Double Facer, Slitter Scorer, Cut-off, Conveyer and Stacker, Heating System, Air compression system and Glue Making System, etc.

The 3ply, 5ply, 7ply, and multi-function corrugated cardboard production line has high middle and low grade with different-specification and different-quality equipment. On the base of understanding the requirements of the customers and the advanced skills at home and abroad, our company has developed and designed these production lines with the speed 100-220m/min; the paper width 1600-2200mm and four fluting UV type A, B, C, E for all the customers to choose from.



SHANGHAI EX. EXPORT INTERNATIONAL INDUSTRY CO., LTD

EXWJ 1800-200-5 (5 layer) (Max. speed 200m/min.)

| NO | MACHINES LIST | QUANTITY |
|-----|---|----------|
| 1 | Hydraulic Mill Roll Stand ZJ-Y --Support two paper rolls of each having Diameter 1500 mm --Including track and trolley for carry paper roll. | 5 sets |
| 2 | Preheater (RG) Ø900mm | 2 sets |
| 3 | Pre-condition Ø900mm | 2 sets |
| 4 | Cassette Single Facer machine (SF-360E) --Positive-pressure type --Corrugating roller Dia.360mm with Tungsten carbide --Press roller Dia.410mm. with drum. --Touch screen and PLC control system --Complete glue unit controlled by touch screen | 2 sets |
| 4.1 | Trolley for Cassette Unit | 1 set |
| 4.2 | Cassette Unit with TC roller (spare) | 1 set |
| 4.3 | Cassette Unit with TC roller (spare) | 1 set |
| 5 | Double Overhead Bridge --Double vacuum tension control (AC Driver) --Electric paper way control | 1 set |
| 6 | Triplex Preheater (RG) Ø900mm | 1 set |
| 7 | Duplex Glue Machine GM-E -- Glue roller embossed and plated treatment --Independent driver system --Touch screen and PLC control system | 1 set |
| 8 | Double Backer Facer (SM-E) --Including quality cotton belt 1set --including drive roll stand --including 18pcs(18x 600MM) heating plates --complete shoes | 1 set |
| 9 | N.C slitter scorer (computerized) -- 4 out,5 set slitter knives and 8 set scorer wheel -- “zero” scorer lines (double shaft) --Full servo motor and servo control | 1 set |
| 10 | Double N.C Cut-off(helical Knives) --With full Germany servo Computer system --Keeping 999 order | 1 set |
| 11 | Auto double paper sheet delivery --Automatic calculation system | 1 set |
| 12 | Glue Making Machine | 1 set |
| 13 | Internal Steam Pipe System | 1 set |
| 14 | Internal Electric System | 1 set |
| 15 | Compress Air System (free give, no guarantee) | 1 set |