



EX1100A Sheet-Feeding Bag Tube Forming Machine



Dimension: 7.5m (L) ×2.2m (W) ×1.5m (H)

Power: 6.5KW 380V Weight:2T

1) Working Procedure



2) Range for Machining

- Suitable for thicker paper bags (Pre-creased paper sheet as material)。

Specification: Max sheet: 1020mm×600mm (L×W) Min sheet: 600mm×350mm (L×W)

Paper weight: 150g~350g (art paper 180g~300g)

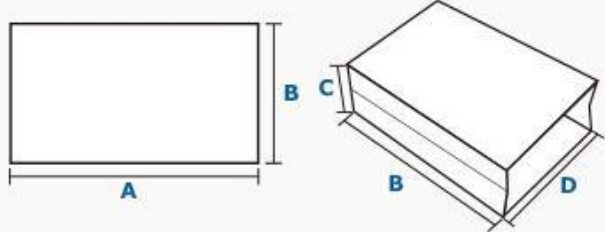
Bottom width: 60mm~150mm Speed: 70pcs/min



### 3) Suitable paper:

	A	B	C	D
Max.Size	1020	600	150	350
Min.Size	600	350	60	230

Suitable Paper: Kraft paper, art paper  
(including film laminated paper)



### 4) Machine feature

- Paper type: Kraft paper, art paper, white board, laminated paper etc.
- Glue type: Hot-melt rolling system, non-pollution.
- Accurate Screw Rod adjustment is efficient  
And to reduce the time of adjusting.
- Side Guide helps to position the paper sheet.



Hot-melt rolling system



Screw rod



Pressing

### 5) Use of this machine compared with manual working(Production, Supplies, Quality )

- Suitable for mass production, especially with the paper weight as 200g~350g.
- By one such machine,30000 bags per day (8 hours), 1 skillful operators plus 1 assistant is enough.  
Manually needs 6 skillful workers.  
Each month saving labor cost: 4 persons×3000RMB=12000RMB.
- Use of this product leads to uniform sizing, less glue and no glue spray out, with the surface clean and smooth.
- If manually, the paper tubes should be pressed by hand afterwards.
- This machine helps you save a lot of time.



## 6) Part List

NO .	Name	Producing place	Brand	NO .	Name	Producing place	Brand
1	Frequency converter	French	Schneider	5	Electrical element	French	Schneider
2	PLC	Taiwan	Delta	6	Main bearing	Japan	NSK
3	Magnetic clutch	Taiwan	Chain Tail	7	Photoelectric switch	Japan	OMRON
4	Touch screen	Taiwan	Weinview	8			