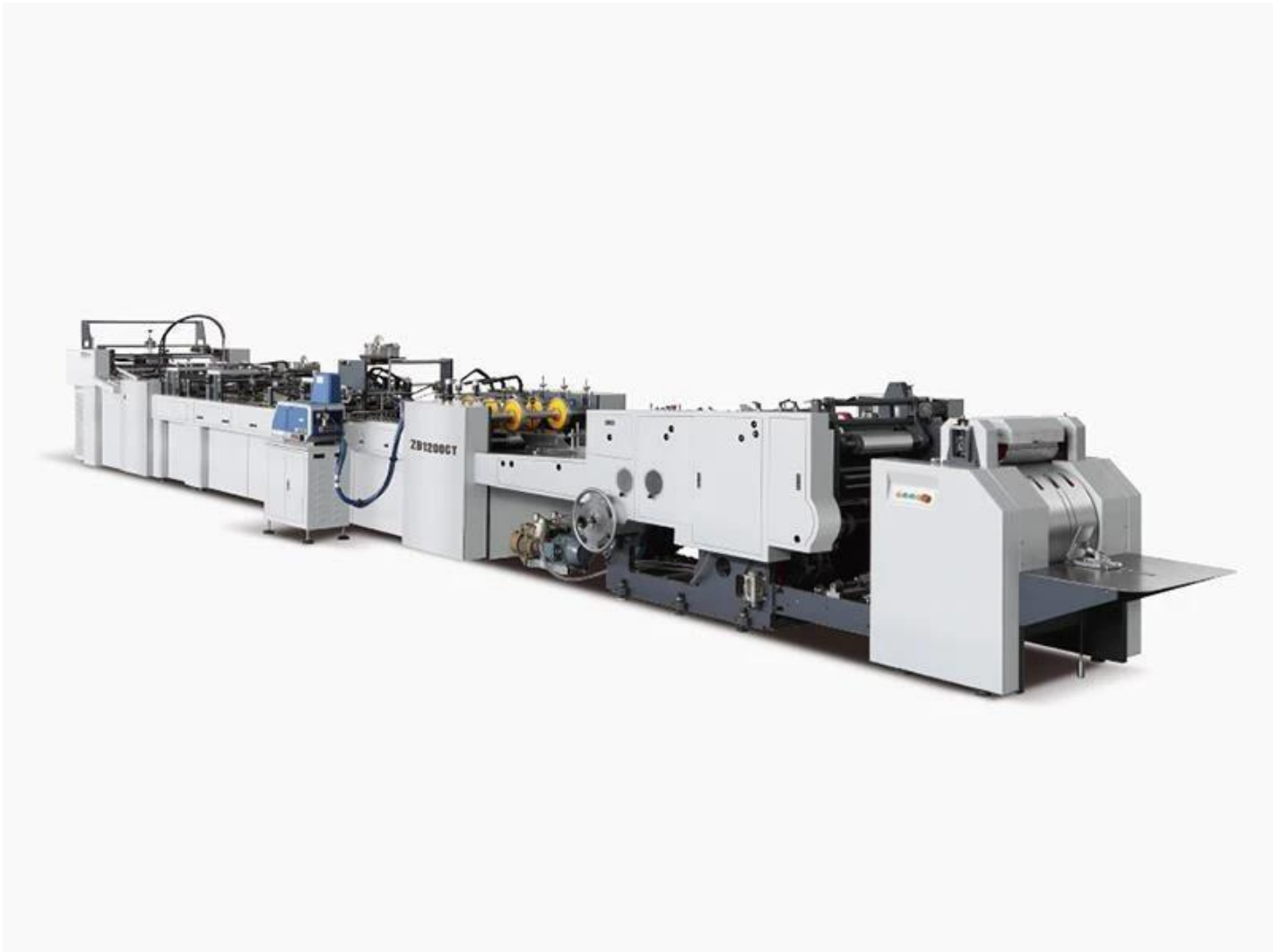




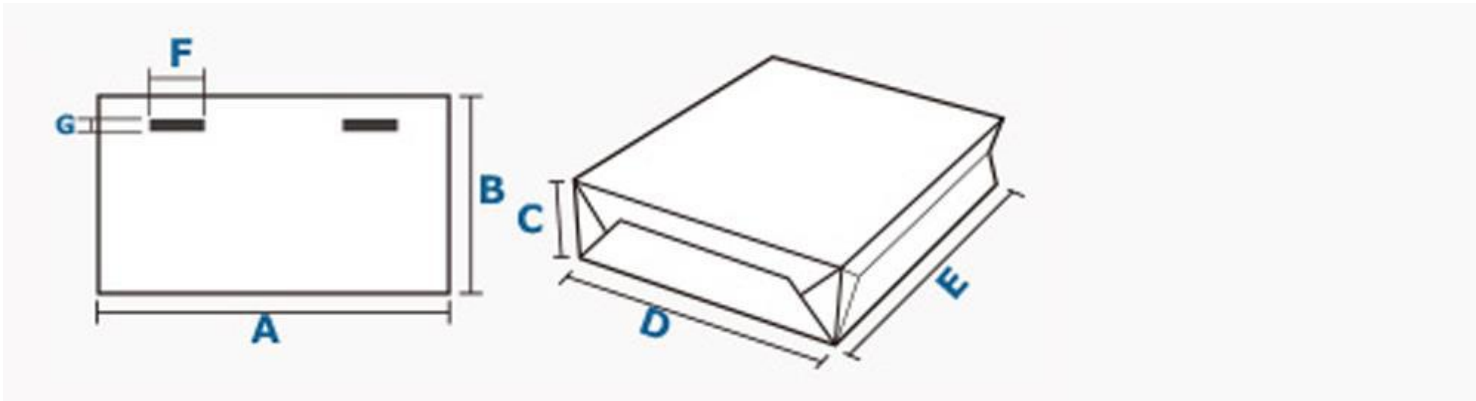
EX1200CT-430 Sheet-Feeding Paper Bag Making Machine



EX1200CT-430 automatic sheet-feeding paper bag making machine (Adopt Italy technology) is suitable for the mass bag production, it is the first choice of medium and top-grade handbag device. The product adopts mechanical, electricity, light, gas integration technology, setting a number of its proprietary technology, use sheet paper as raw material, can one-time finish: paper feeding, positioning, die-cutting, reinforced paper gluing, reinforced paper pasting, top folding, tube forming, gusset forming, square bottom folding and gluing automatic, and then compaction output. The variable speed drive technology, combined with the system of vertical and horizontal creasing, bottom folding realizes trackless bag molding process. Using the PLC programmable control, frequency control technology to realize the integral multi-dimensional control, more centralized control and single point remote control operating system. with characteristics of good quality and high efficiency, its technology ranks leading level in domestic similar products.

Suitable Paper

	A	B	C	D	E	F	G
Max. Size	1200	600	180	430	500	410	25
Min. Size	540	300	80	180	250	160	40

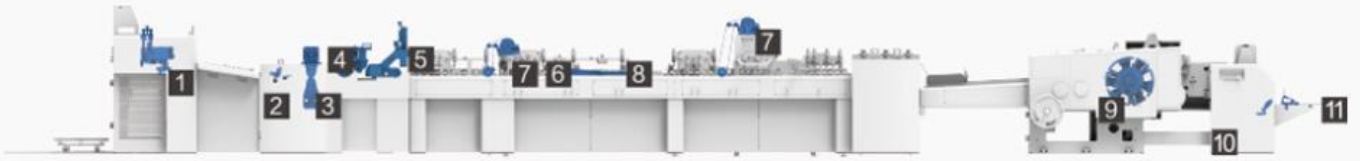


Suitable Paper: Kraft paper, art paper
(including film laminated paper)

Technical Parameters

Max. sheet (LX W)	1200x600mm
Min. sheet (LX W)	540x300mm
Reinforced Paper Length	160-410mm
Reinforced Paper Width	25-40mm
Sheet Weight	128g-250g/m ²
Reinforced Paper Sheet Weight	180g-230g/m ²
Bottom Width	80-180mm
Bag Width	180-430mm
Total Power	15kw
Machine Size	14800x2400x1800mm
Speed	40-70bags/min
Total Weight	12T
Glue Type	Water soluble cold glue (hot-melt glue)

Machine Configuration



1. Feeder: enhanced prestack paper feeder to realize non stop paper feeding, greatly save the time to load and adjust raw paper.
2. Front and side guides positioning system
3. Hand crank creasing system
4. Reinforced paper gluing system: Print cold glue on Reinforced paper by glue roller than paste reinforced paper on paper
5. Reinforced paper pasting system: put one reinforced paper on the gluing position and compaction
6. M side making gusset system
7. Big and small edge glue system: Standard configuration big and small side gluing system, front and back joint edge both able to produce
8. Paper jam checking system
9. Screw rod adjusting bottom clip system :help to shorten the adjusting time and improve the production efficiency in making handbags with different specifications.
10. Bottom catch bag roller paper bag fall down alert system
11. Automatic collection system: automatic counting, convenient to collect bags

Technological Process

