



## S 18Y Fully Automatic Multifunction Gift Box Making Machine



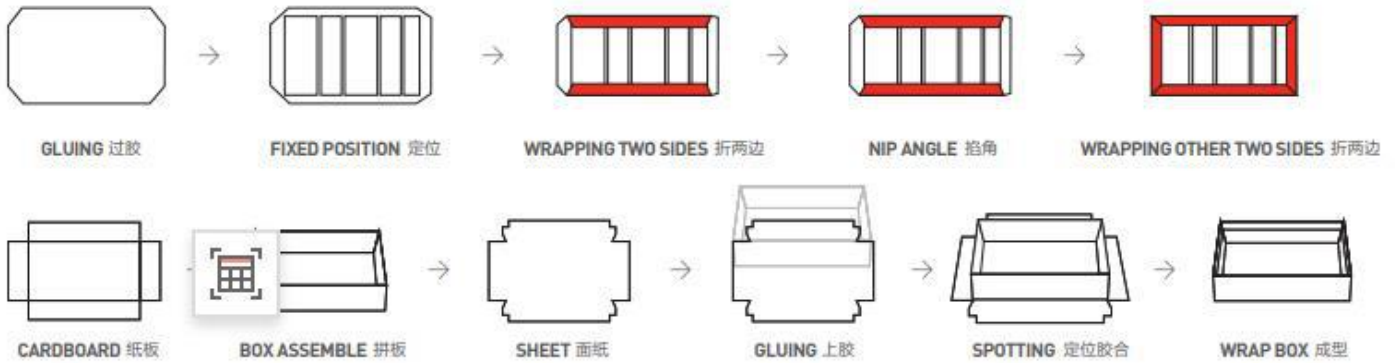
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- New designed copper scraper cooperates with the rubber more compactly, effectively avoiding paper winding. And the copper scraper is more durable.
- Paper feeding and positioning system adopt imported high precise photoelectric control device to make the paper and cardboard location more accurate.
- It adopts PLC control, featuring in simple operation. The troubles are displayed directly on the HMI, which helps the operator easily remove them.



## PROCESS FLOW



## PRODUCT SAMPLE DRAWING



Remark: do not illustrate other samples, the machine can have different size of each product. 注：其他可做样式，不再一一举例，本机也可做每块大小不同的产品

## MAIN TECHNICAL PARAMETER

### MODEL

### S 18Y 皮壳部分 CASE MAKER UNIT

cover length	皮壳长度	180-1000mm
cover width	皮壳宽度	80-600mm
Cardboard thickness	纸板厚度	1-3mm
Min width of spine	中条最小宽度	8mm
speed	速度	0-30pcs/min

### S 18Y 成型部分 BOX WRAPPER UNIT

Box size	纸盒尺寸	Max:450mm / 350mm / 150mm    Min:100mm / 60mm / 15mm
Cardboard thickness	纸板厚度	0.8-3mm
Edge Folding Depth	折入尺寸	Rmin:10mm    Rmax:150mm
Fold ear depth	折耳尺寸	10mm-125mm[可选配150mm]
Production speed	生产速度	≤18 sheets/min

### S 18Y 共同部分 COMMON PART

Length of paper	纸张长度	190-1030mm
Width of paper	纸张宽度	110-630mm
Thickness of paper	纸张厚度	80-200g/m <sup>2</sup>
Position precision	定位精度	<±0.1mm
Power	功率	20kw
Weight	机械重量	7000kg
Dimension	机械尺寸	L11000×W5000×H2800mm